



Bevel w/ Wood Cap 12431



Bevel w/ Mission 12331



Side View



Rear 3/4 View



Front View



Upholstered Loveseat 12332



Upholstered Sofa 12333

- ❖ The contemporary and durable Bevel series is a welcome addition to campus facilities, featuring beveled arms that offer a refreshing contrast to the straight lines found in many rooms.
- ❖ Bevel styles include a wood arm and a mission arm.
- ❖ A wide variety of standard or COM fabrics are available to meet any décor and application requirement.
- ❖ Available in 14 standard wood finishes, with custom finish colors available.
- ❖ Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- ❖ Modular and renewable construction allows components to be easily replaced if they become worn or damaged.
- ❖ Moisture barrier is standard on all surfaces that come in contact with the seating area.
- ❖ Our 25-year warranty – your assurance of quality and lasting value.

CONSTRUCTION SPECIFICATIONS

Product Description	Product Number	Width	Depth	Height	Seat Width	Seat Depth	Seat Height	Arm Height	COM Yardage	Unit Weight	Unit/ Carton	Freight Class
Chair	12331	28"	28.25"	31.5"	20"	19.75"	18"	24"	1.75	72 lb.	1	#175
	12431	28"	28.25"	31.5"	20"	19.75"	18"	24.5"	3.75	69 lb.	1	#175
Loveseat	12332	48"	28.25"	31.5"	40"	19.75"	18"	24"	3.5	105 lb.	1	#175
	12432	48"	28.25"	31.5"	40"	19.75"	18"	24.5"	5.25	102 lb.	1	#175
Sofa	12333	68"	28.25"	31.5"	60"	19.75"	18"	24"	4.75	132 lb.	1	#175
	12433	68"	28.25"	31.5"	60"	19.75"	18"	24.5"	6.75	129 lb.	1	#175

Wood Species

Maple or Oak

Arms

The 12330 series frames are constructed of $\frac{15}{16}$ " and $1\frac{3}{8}$ " finish grade Red Oak and Maple. Wood joints are mortise and tenon or double dowel construction. The 12430 series frames are constructed of $\frac{5}{8}$ " and $\frac{7}{8}$ " hardwood plywood, and $1\frac{1}{4}$ " x $1\frac{7}{8}$ " poplar. Arms are topped with high density polymeric urethane foam. Arms caps are made of $\frac{3}{8}$ " finish grade Red Oak or Maple plywood.

Backs

The back cushion, back frame, and outside back are all incorporated into one unit. The deck is $\frac{5}{8}$ " hardwood plywood with two $\frac{3}{4}$ " hardwood plywood support posts.

Seat Deck

Frame consists of $\frac{3}{4}$ " hardwood plywood, enhanced by 100% polyester monofilament.

Seats

Seat cushion core is high-density polymeric urethane foam. The seat deck is also the base to which the back cushion frame is anchored.

Moisture Barrier

Sauder laminates a waterproof polyurethane membrane to the polymeric urethane foam. It is waterproof, mildew-proof, and washable.

COM

Customer's Own Material is estimated yardage based on 54" wide, solid-color fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to determine actual yardage needed and any additional upcharge.

Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

Assembly and Disassembly

All components are assembled and disassembled with a single hex key wrench. The seat and back cushions are removable for maintenance without disassembly of the main frame structure.

Warranty

This product is warranted against defects in materials and workmanship for a period of 25 years from date of delivery. Sauder Program Fabrics are warranted for 3 years.

Note

Fabrics shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.

For more seating and table information, contact Sauder Education at:

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