

## Carmen

## OPERA SERIES CHAIRS & STOOLS



Side Chair 702-8771



Counter Stool 722-8771



Bar Stool 742-8771



Arm Chair 732-8771  
Shown with 36 Mahogany Finish  
Atheneum-Copen Fabric

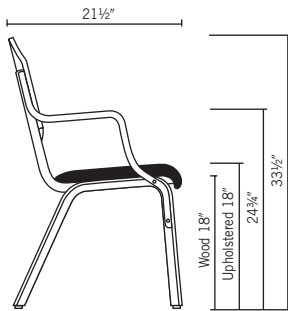
The *Carmen Collection* of chairs and stools, like the other styles in the Opera Series, is designed for a balance of visual appeal and practicality. Featuring an ornately routed and contoured wood back and distinctive leg detail, they provide just the right amount of graceful design for dining/food service and general purpose seating areas. Product features and benefits include: ❖ A comprehensive collection of arm and side chairs and stools in all wood and upholstered models available. ❖ Both arm and side chair models are interchangeably stackable 7 high for storage. ❖ Plybent hardwood design with mortise and tenon joint construction for superior durability. ❖ State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface. ❖ Contoured back and waterfall seat foam cushions provide extra sitting comfort and are easily removable for cleaning, repair, or replacement. ❖ Selection of standard wood stains, with custom stain colors available. ❖ Our 10-year warranty – your assurance of quality and lasting value.

# Carmen

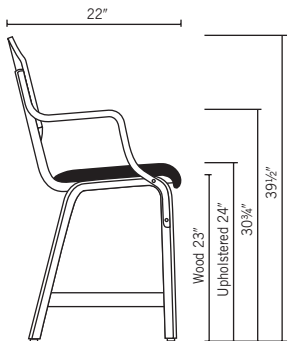
## OPERA SERIES CHAIRS & STOOLS

### CONSTRUCTION SPECIFICATIONS

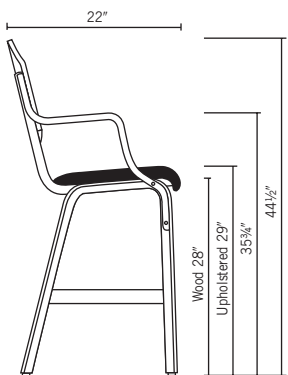
Style	Model	Seat	Back	Stackability	COM	Chair / Stool Weight	Items / Carton	Carton Size	Freight Class
<b>Chairs</b>									
Arm	732-8771	U	W	7	.4 yd	18 lbs.	4	27" x 23 <sup>3</sup> / <sub>4</sub> " x 51"	#125
Arm	732-3771	W	W	7	-	18 lbs.	4	27" x 23 <sup>3</sup> / <sub>4</sub> " x 51"	#125
Side	702-8771	U	W	7	.4 yd	16 lbs.	5	27" x 21 <sup>1</sup> / <sub>2</sub> " x 56 <sup>1</sup> / <sub>2</sub> "	#125
Side	702-3771	W	W	7	-	16 lbs.	5	27" x 21 <sup>1</sup> / <sub>2</sub> " x 56 <sup>1</sup> / <sub>2</sub> "	#125
<b>Counter Stools</b>									
Arm	752-8771	U	W	NS	.4 yd	23 lbs.	1	25" x 25" x 39 <sup>1</sup> / <sub>2</sub> "	#175
Arm	752-3771	W	W	NS	-	23 lbs.	1	25" x 25" x 39 <sup>1</sup> / <sub>2</sub> "	#175
Side	722-8771	U	W	NS	.4 yd	21 lbs.	2	27" x 21 <sup>1</sup> / <sub>2</sub> " x 51"	#175
Side	722-3771	W	W	NS	-	21 lbs.	2	27" x 21 <sup>1</sup> / <sub>2</sub> " x 51"	#175
<b>Bar Stools</b>									
Arm	742-8771	U	W	NS	.4 yd	24 lbs.	1	25" x 25" x 46"	#175
Arm	742-3771	W	W	NS	-	24 lbs.	1	25" x 25" x 46"	#175
Side	712-8771	U	W	NS	.4 yd	22 lbs.	1	25" x 25" x 46"	#175
Side	712-3771	W	W	NS	-	22 lbs.	1	25" x 25" x 46"	#175



Chair

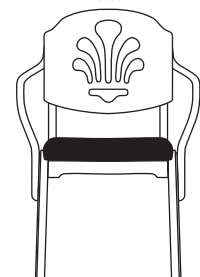


Counter Stool



Bar Stool

23<sup>3</sup>/<sub>4</sub>" Chair / 23<sup>3</sup>/<sub>4</sub>" Counter & Bar Arm  
 18" Chair / 17<sup>1</sup>/<sub>2</sub>" Counter & Bar Side  
 16<sup>3</sup>/<sub>4</sub>" Chair / 16<sup>3</sup>/<sub>4</sub>" Counter & Bar Seat



Chairs and Stools

### Key

U = Upholstered      NS = Non-Stackable  
 W = Wood

### Wood Species

Beech

### Legs, Back and Seat Supports

20 plies of 1/16" hardwood laminations, pressed, formed, and finished to 1 1/4".

### Front and Rear Rails

Solid hardwood 3/4" x 2 1/4" mortise and tenon joined and glued into legs.

### Lower/Foot Rails (Stools Only)

Solid hardwood 5/8" x 2 1/4" mortise and tenon joined and glued into legs. Front and side rails each furnished with an extruded aluminum, non-skid cap (champagne color) as a foot rest and helps protect wood finish.

### Seat

*Upholstered* seat is a removable panel made of 7 plies of 1/16" hardwood laminations, pressed, formed and finished to 7/16" with a 1 1/2" thick high-quality foam cushion.  
*Wood* seat is a non-removable panel made of 11 plies of 1/16" hardwood laminations, pressed, formed and finished to 1 1/16".

### Back

*Wood* back is a non-removable panel made of 11 plies of 1/16" hardwood laminations, pressed, formed and finished to 1 1/16".

### Glides

7/8" Plastitak, standard.  
 Optional chrome, rubber cushioned.

### Finish Materials & Methods

First application is an organic pigment, grain enhancing stain. The second application is a high solids catalyzed sealer. After the sealer is dry, it is sanded. Final application is #55 gloss high solids mar-resistant catalyzed finish. Sauder Education finishes are E.P.A. compliant.

### COM

Customer's Own Material is estimated yardage based on 54" wide, solid-color fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to Sauder Education to determine actual yardage needed and any additional upcharge.

### Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

### Warranty

Chairs are warranted against defects in materials and workmanship for a period of 10 years from date of delivery.

### Note

Fabrics and finishes shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.

For more seating and table information, contact Sauder Education at:

930 W. Barre Rd.  
 Archbold, Ohio 43502

1.800.537.1530 ph.  
 419.446.3697 fax  
 SauderEducation.com



Business and Institutional Furniture Manufacturers Association

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