



Cove Upholstered Arm Chair 53L411W



Side View



Rear 3/4 View



Front View



Upholstered Loveseat 53L412W



Upholstered Sofa 53L413W

**Sauder Education's Cove Series offers a more contemporary style that embraces student life, learning and leisure while honoring the demands of the higher education facility.** Product Features and Benefits include: ❖ Comfort assured by soft curves and graceful lines ❖ Large, deep cushions are as functional and durable as they are comfortable ❖ Fully renewable with a standard moisture barrier on surfaces subject to spills ❖ Clean outs between seat and back prevents build up of debris ❖ A choice of maple or oak species in a selection of wood stains with custom colors available ❖ Fully renewable materials for easy repair and replacement ❖ Our 25-year warranty – your assurance of quality and lasting value.

## CONSTRUCTION SPECIFICATIONS

Product Description	Product Number	Width	Depth	Height	Seat Width	Seat Depth	Seat Height	Arm Height	COM Yardage	Unit Weight	Unit/ Carton	Freight Class
Chair	<b>53L411W</b>	30"	32.5"	32.5"	24"	21"	18.5"	24"	2.5	62 lb.	1	#175
Loveseat	<b>53L412W</b>	54"	32.5"	32.5"	48"	21"	18.5"	24"	4.5	95 lb.	1	#175
Sofa	<b>53L413W</b>	76"	32.5"	32.5"	72"	21"	18.5"	24"	6.25	128 lb.	1	#175

**Wood Species**

Maple or Oak

**Arms**

Frame consists of solid wood front and rear legs that attach to a tubular steel frame and wood arm cap that securely attaches the front leg to the back assembly.

**Backs**

Frame consists of 3/4" and 3/8" plywood and covered with polymeric urethane foam.

**Seat Deck**

Frame consists of 3/4" plywood, covered with sheet webbing woven of polyester monofilament and polyester yarn.

**Seats**

Seat cushion core is HR 26 foam topped with 1" of R08 foam to create extra comfort. Seat cushions are secured to the steel frame by button head cap screws front and rear.

**Front Skirt**

Front and side skirts consist of finished solid wood,

and are attached to the steel frame by button head cap screws tightened into steel T-nuts mounted in the front and side trim pieces.

**Moisture Barrier**

Sauder laminates a waterproof polyurethane membrane to the polymeric urethane foam. It is waterproof, mildew-proof, and washable.

**COM**

Customer's Own Material is estimated yardage based on 54" wide, solid-color fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to determine actual yardage needed and any additional upcharge.

**Cal TB 133 Specifications**

All seating products can pass Cal TB 133 when appropriate materials are specified.

**Assembly and Disassembly**

All components are assembled and disassembled with the loosening or tightening of 5/16-18 button head cap screws. The seat cushion and seat deck is removable

for maintenance without disassembly of the main frame structure.

**Warranty**

This product is warranted against defects in materials and workmanship for a period of 25 years from date of delivery. Sauder Program Fabrics are warranted for 3 years.

**Note**

Fabrics shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.



53-162442 Natural



53-162442 Mahogany



53-222424 Mahogany



53-222424 Natural

For more seating and table information, contact Sauder Education at:

930 W. Barre Rd.  
Archbold, Ohio 43502

1.800.537.1530 ph.  
419.446.4945 fax  
SauderEducation.com