



3-Position 732-8975



2-Position 732-8875

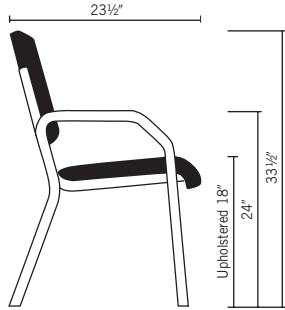


Sledbase 732-9085

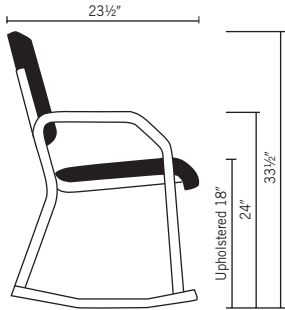


4 Leg 732-8775
 Shown with 12 Pecan Finish
 Shire – Espresso Fabric

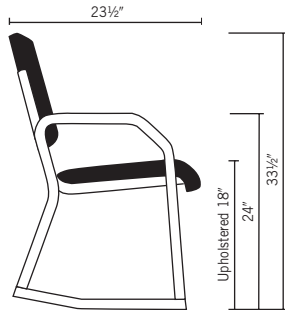
Comfortable, durable, and handsome, DuroPly Series Arm Chairs offer practical, functional seating solutions for the education environment. Product features and benefits include: ❖ Choice of 4 leg, sledbase, 2-position, and patented 3-position styles. ❖ “Waterfall” seat and high-quality contoured foam seat and back offer exceptional sitting comfort and support. ❖ Plybent hardwood frame components with mortise and tenon joint construction ensure superior stability and durability. ❖ Removable cushions allow easy cleaning, repair, or replacement to further extend chair service life. ❖ Selection of standard wood stains, with custom stain colors available. ❖ State-of-the-art, environmentally-friendly 3-step finish process provides a more durable, longer lasting finish. ❖ Delivered pricing available. ❖ Our 10-year warranty – your assurance of quality and lasting value.



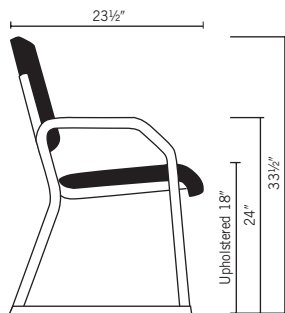
4 Leg



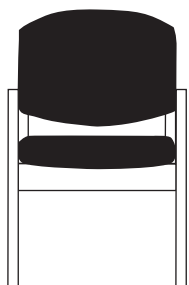
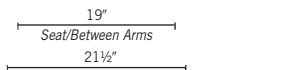
3-Position



2-Position



Sledbase



CONSTRUCTION SPECIFICATIONS

Style	Model	Seat	Back	Stackability	COM	Chair Weight	Chair/ Carton	Carton Size	Freight Class
4 Leg									
Arm	732-8765	U	U/WB	NS	.7 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-8775	U	U/FB	NS	.8 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-8785	W	W	NS	-	19 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
3-Position									
Arm	732-8965	U	U/WB	NS	.7 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-8975	U	U/FB	NS	.8 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-8985	W	W	NS	-	19 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
2-Position									
Arm	732-8865	U	U/WB	NS	.7 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-8875	U	U/FB	NS	.8 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-8885	W	W	NS	-	19 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Sledbase									
Arm	732-9065	U	U/WB	NS	.7 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-9075	U	U/FB	NS	.8 yd	18 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175
Arm	732-9085	W	W	NS	-	19 lbs.	1	24 ¹ / ₂ " x 22" x 34 ¹ / ₂ "	#175



Key

FB = Fabric Back WB = Wood Back NS = Non-Stackable
 U = Upholstered W = Wood

Wood Species

Beech

Leg/Arm and Seat/Back Supports

20 plys of 1/16" hardwood laminations, pressed, formed, and finished to 1 1/4" with a 3/16" machine radius.

Front and Rear Rails

Solid hardwood 3/4" x 2 1/4" mortise and tenon joined and glued into leg/arm supports.

Seat

Upholstered seat is a removable panel made of 7 plys of 1/16" hardwood laminations, pressed, formed and finished to 7/16", with a 1 1/2" thick high quality foam cushion. Wood seat is a removable panel made of 11 plys of 1/16" hardwood laminations, pressed, formed and finished to 1 1/16".

Back

Upholstered back is a removable two panel construction, made of 4 plys of 1/16" thick hardwood laminations finishing to 1/4" and a panel made of 3 plys of 1/16" hardwood laminations, pressed, formed and finished to 3/16" with a 1" thick high quality foam cushion. Wood back is a removable panel made of 11 plys of 1/16" hardwood laminations, pressed, formed and finished to 1 1/16".

Glides

7/8" Plastitak, beige (standard) on 4 leg models
 7/8" Chrome/Rubber Cushion (optional)

Finish Materials & Methods

First application is an organic pigment, grain enhancing stain. The second application is a high solids catalyzed sealer. Final application is #55 gloss high solids mar-resistant catalyzed finish.

Sauder Education finishes are E.P.A. compliant.

COM

Customer's Own Material is estimated yardage based on 54" wide, solid-color fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to Sauder Education to determine actual yardage needed and any additional upcharge.

Accessories

Set of 4 Casters:

(front non-locking, rear locking)
 714-4001

Set of 2 Casters:

(specify locking or non-locking on rear or front legs)
 714-4002

Armrest Extension:

716-0009

T-Mold Runner:

(for 3-position, 2-position, and sledbase models)
 714-4014

Armrest Covers:

zipper closure (pair)
 716-0007

Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

Warranty

Chairs are warranted against defects in materials and workmanship for a period of 10 years from date of delivery.

Note

Fabrics and Finishes shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.



For more seating and table information, contact Sauder Education at:

930 W. Barre Rd.
 Archbold, Ohio 43502

1.800.537.1530 ph.
 419.446.3697 fax
 SauderEducation.com



Business and Institutional Furniture Manufacturers Association

SAUDER Education