

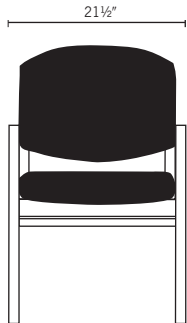
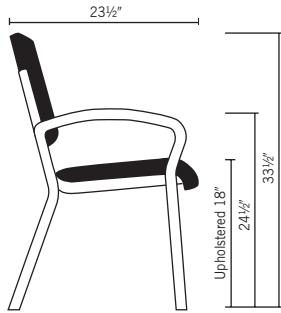


Model 732-4775  
Shown with 36 Mahogany Finish  
Crypton Suede – Green Tea Fabric

**Exhibiting a practical sophistication, the Horizon Arm Chair offers comfort and durability for a variety of seating applications in the education environment.** Product features and benefits include: Full armrest support for enhanced comfort and an easy exit. ❖ “Waterfall” seat design using high-quality contoured foam. ❖ Plybent hardwood frame construction, with mortise and tenon joinery, ensures exceptional stability and durability. ❖ Removable cushions allow easy cleaning, repair, or replacement to further extend chair service life. ❖ A beautiful selection of 18 standard wood stains, with custom colors available. ❖ State-of-the-art, environmentally friendly 3-step finish process provides a more durable, longer lasting finish. ❖ Delivered pricing available. ❖ Our 10-year warranty – your assurance of quality and lasting value.

# Horizon

## ARM CHAIRS



### CONSTRUCTION SPECIFICATIONS

Style	Model	Seat	Back	Stackability	COM	Chair Weight	Chair/ Carton	Carton Size	Freight Class
Arm	732-4765	U	U/WB	NS	.7 yd	18 lbs.	1	24 <sup>1</sup> / <sub>2</sub> " x 22" x 34 <sup>1</sup> / <sub>2</sub> "	#175
Arm	732-4775	U	U/FB	NS	.8 yd	18 lbs.	1	24 <sup>1</sup> / <sub>2</sub> " x 22" x 34 <sup>1</sup> / <sub>2</sub> "	#175

#### Key

FB = Fabric Back    WB = Wood Back    NS = Non-Stackable  
 U = Upholstered



Fabric Back



Wood Back

#### Wood Species

Beech

#### Leg/Arm and Seat/Back Supports

20 plies of 1/16" hardwood laminations, pressed, formed, and finished to 1 1/4" with a 3/16" machine radius.

#### Front and Rear Rails

Solid hardwood 3/4" x 2 1/4" mortise and tenon joined and glued into leg/arm supports.

#### Seat

Upholstered seat is a removable panel made of 7 plies of 1/16" hardwood laminations, pressed, formed and finished to 7/16", with a 1 1/2" thick high quality foam cushion.

#### Back

Upholstered back is a removable two panel construction, made of 4 plies of 1/16" thick hardwood laminations finishing to 1/4" and a panel made of 3 plies of 1/16" hardwood laminations, pressed, formed and finished to 3/16" with a 1" thick high quality foam cushion.

#### Glides

7/8" Plastikak, beige (standard) on 4 leg models  
 7/8" Chrome/Rubber Cushion (optional)

#### Finish Materials & Methods

First application is an organic pigment, grain enhancing stain. The second application is a high solids catalyzed sealer. After the sealer is dry, it is sanded. Final application is #55 gloss high solids mar-resistant catalyzed finish. Sauder Education finishes are E.P.A. compliant.

#### COM

Customer's Own Material is estimated yardage based on 54" wide, solid-color fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to Sauder Education to determine actual yardage needed and any additional upcharge.

#### Accessories

Set of 4 Casters:  
 (front non-locking, rear locking)  
 714-4001

Set of 2 Casters:  
 (specify locking or non-locking  
 on rear or front legs)  
 714-4002



Non-Locking Casters



Locking Casters

#### Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

#### Warranty

Chairs are warranted against defects in materials and workmanship for a period of 10 years from date of delivery.

#### Note

Fabrics and finishes shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.

For more seating and table information, contact Sauder Education at:

930 W. Barre Rd.  
 Archbold, Ohio 43502

1.800.537.1530 ph.  
 419.446.3697 fax  
 SauderEducation.com



Business and Institutional Furniture Manufacturers Association

**SAUDER** | Education