



Puzzle Configuration 61310-1



Chair with Table Arm 61211



Chair 61411



Table Ottoman 61-07



Chair with Upholstered Arm 61111



Chair with Table and Upholstered Arm 61311



Puzzle Configuration 61310-3

Puzzle Configurations

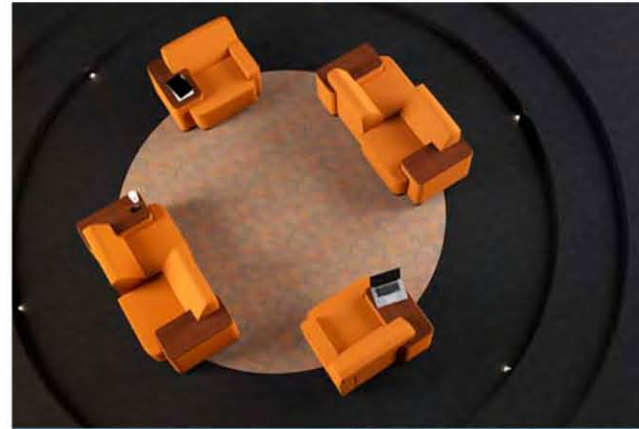
Puzzle can creatively fill a space with an infinite number of possibilities. Here are a few we have pieced together.



ADADBBBE¹⁸



EEBDDDA



BBABBA



ADEADE

SAUDER | Education

A



61311*

B



61211*

C

*Arm available on right or left. | **Top surface available Thermoformed or soft.

Sauder Education's Puzzle Series offers students the seating posture they desire; deeper and lower perfect for lounge settings. With a large range of offering of products, this Puzzle can be configured in almost any way imaginable.



61310-2

Features & Benefits

- **Variety of configurability** – from sectional to modular layouts
- Stationary Thermoform table arm provides the durability desired for student study
- Upholstered arm width **perfect for that pad of paper**
- Interlocking components makes for ease of **renewability and replacement**
- Onboard ganging functionality always
- A choice of aluminum feet or maple or oak feet in a selection of wood stains with custom colors available
- **High-quality foams** provide plush comfort comparable to residential furniture
- Standard moisture barrier to **protect surfaces from spills**
- **Our 25 year warranty** – your assurance of quality and lasting value



61111*

D



61411

E



61-0T**

CONSTRUCTION SPECIFICATIONS

Product Description	Product Number	Width	Depth	Height	Seat Width	Seat Depth	Seat Height	Arm Height	COM Yardage	Unit Weight	Unit/ Carton	Freight Class
Chair	61411	27"	35"	32.5"	27"	23"	18"	-	4.25	62 lb.	1	#175
Chair with Upholstered Arm	61111	30"	35"	32.5"	23"	23"	18"	22.5"	4.25	80 lb.	1	#175
Chair with Table Arm	61211	39"	36.5"	32.5"	23"	23"	18"	22.5"	4.75	105 lb.	1	#175
Chair with Table Arm and Upholstered Arm	61311	46"	36.5"	32.5"	23"	23"	18"	22.5"	6	135 lb.	1	#175
Ottoman	61-OT	36"	36"	18"	-	-	-	-	3.75	65 lb.	1	#175
Ottoman with Table Top	61-OT	36"	36"	18"	-	-	-	-	3.75	95 lb.	1	#175

Wood Species

Maple or Oak

Options

Feet are offered in wood or metal. Ottoman top surfaces are offered in upholstered or thermoformed table tops.

Arms

There are two arm options: upholstered and table surface. The upholstered arm frame consists of 3/8" & 3/4" plywood and is covered with 0.5" thick polymeric urethane foam on the sides with 1.5" thick polymeric urethane foam on the top of the arm. The table arm frame consists of 3/4" plywood and is covered with 0.5" thick polymeric urethane foam on the sides. Table top surface is 15x30".

Backs

The frame consists of 3/4" plywood. The back substructure is sculpted with elastomeric stretch-webbing side to side.

Seat Deck (Patent Pending)

The frame consists of 3/4" plywood, covered with elastomeric stretch-webbing with floating suspension.

Seats

Seat cushion core is 5" of polymeric urethane foam.

Table Surface

Table Surface on both the arms and ottomans is offered in thermoform. Thermoform is fire resistant and also has a high resistance to impact, chemicals and cleaning agents.

Ganging Device (Patent Pending)

Units are ganged with 2" polyester strapping that latches with a steel over-center buckle. Buckle may be locked with optional threaded fastener. Units can only be ganged from the sides; not front or rear. Ganging also cannot occur between arms.

Frame/Chassis

The frame consists of 3/4" plywood. All components attach to frame without fasteners by interlocking shapes and a 2" polyester strap that latches with a steel over-center buckle.

Arm Identification

Models 61111, 61211, and 61311 can be produced with arms on either the left or right side. When ordering, specify the side the arm is desired as you are facing the chair.

COM

Customer's Own Material is estimated yardage based on 54" wide, solid-color fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to determine actual yardage needed and any additional up charge.

Moisture Barrier

Sauder laminates a waterproof polyurethane membrane to the polymeric urethane foam. It is waterproof, mildew-proof, and washable.

Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

Assembly and Disassembly

The interlocking design works by assembling each component in a prescribed sequence so that each successive piece locks the previous one in place. The last components in the sequence is locked in place by a polyester strap and over-center latch.

Warranty

This product is warranted against defects in materials and workmanship for a period of 25 years from date of delivery. Sauder Program Fabrics are warranted according to the manufacturer's warranty.

Note

Fabrics shown in this literature were readily available at the time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.



No Welt



Welt



Wood Leg



Metal Leg



Upholstered Tablet



Wooden Tablet