

# Materials & Finishes

## GENERAL INFORMATION

The Company furniture incorporates a variety of materials and finishes in our product offering. Not all materials and finishes are available on all products. The following pages provide information on the availability of standard materials and finishes, as well as custom options that are available. Fabric information is not included in this section.

Due to natural variations beyond Company's control, all materials including but not limited to fabric, wood or steel are sold subject to variations or irregularities of color, grain and texture. Because of these variations, Company's samples may not exactly match that of the finished product.

## NONSTANDARD MATERIALS

All nonstandard materials are subject to a surcharge. Contact the home office for approval and pricing. The use of nonstandard materials may cause extended delivery times and reduced warranty coverage.

## CUSTOM WOOD FINISHES

Contact the home office for finish match availability by product. Customer provides a sample for the color match and must approve the custom finish match before the order can be scheduled for production.

It is recommended that furniture being ordered for placement near existing products have a custom finish match. Color variances may occur between orders without a custom finish match. Custom finish matches for any standard company finish are available at no additional charge.

## WOOD FINISHES

Prices listed are based on the standard company wood finishes listed below. Wood finish names describe the color only, not the wood species. Stains are applied to the specific product's standard wood type such as maple, beech, oak. The standard species of each product is listed next to the product throughout the pricing pages. Not all finish colors are available on all products. Some finishes will require a minimum quantity when ordered on certain casegood products.

Natural 73	Bavarian Beech 501
Amber 74	Huntington Maple 502 / 503
Honey 75	Chestnut 504 / 505 / 506
Nutmeg 76	Select Cherry 507 / 508 / 509
Henna 77	Walnut 511 / 512
Urban Cherry 78	Natural 513
Mahogany 79	Light Oak 514
Sepia 80	Medium Cherry 515
Driftwood 409	Honey Lacquer 516
Walnut 81	Driftwood 517
Molasses 82	Cherry Lacquer 518
Black 83	Satin Black 519

## POLY AND PLASTIC FINISHES

Poly and plastic components are available for Delta and Upland seating. See the finish chart for availability. Black Sterling Grey  
Light Grey White  
Slate Grey

## METAL POWDER COAT COLORS

Silver and black (available on all metal products).

## SPECIAL POWDER COAT COLORS

**Delta, 4200, 6100, Ally, Fuse, Canton, Upland, Sprout, Amigo, Tubular, Trumpet and Disc:** Silver, Black, Nickel, Soft White, Deep Taupe, Umber and Gray

## THERMOFORM FINISHES

Thermoform surfaces are available for some products. Cost may vary based on color, please call for information. Standard Thermoform colors available are:

Beige	Palos Mahogany	Hardrock Maple
Finesse	Shaker Cherry	Dark Gray
Honey Alder	Pepperdust	Verismo
Brushed Aluminum	Chocolate	Iona Gray
Monterey	Solara Oak	Calcutta Black
Clove		

## WOOD FINISH THERMOFORM COORDINATES

WOOD FINISH	COORD. THERMOFORM	COORD. CASEGOOD LINE
	<i>ON ALL SPECIES*</i>	<i>ON BEECH OR MAPLE**</i>
Natural 73	Hardrock Maple <i>(beech or maple only - not recommended to coordinate with oak.)</i>	Espresso Natural <i>(beech or maple)</i> Merit Light Oak <i>(oak)</i>
Amber 74	Honey Alder	Beechwood Huntington Maple
Honey 75	Solara Oak	Legacy Chestnut
Nutmeg 76	Shaker Cherry	Espresso Chestnut
Henna 77	NO MATCH	Legacy Walnut
Urban Cherry 78	Shaker Cherry	Beechwood Select Cherry
Mahogany 79	Clove	NO MATCH
Sepia 80	Palos Mahogany	NO MATCH
Driftwood 409	Iona Gray	Legacy Driftwood
Walnut 81	Finesse	NO MATCH
Molasses 82	Verismo	Merit Walnut <i>(maple or oak)</i>
Black 83	Calcutta Black	NO MATCH

*\*Unless otherwise noted. \*\*Not recommended to coordinate with oak unless noted.*

Thermoform will never match a natural wood finish. Selections above are close coordinates to Company wood finishes.

## LAMINATE OPTIONS

Laminate options vary by product line. Individual table tops are available with standard laminates from Formica™, Nevamar™, Pionite™, and WilsonArt™. See the Table Ordering Information section for additional laminate information specific to these table tops.

For all other products, prices listed in this Price Book are based on the standard company laminates listed below. Not all laminates are available on all products. Please see the Finish Chart for availability by product.

Cherry Woodgrain	Huntington Maple
Chestnut	Light Oak
Fusion Maple	Medium Cherry
Graphite	Select Cherry
Honey Woodgrain	Walnut

## NONSTANDARD AND CUSTOM LAMINATES

Nonstandard and custom/logo laminates are also available on select products for an additional upcharge. Please contact the Home Office for information on ordering nonstandard and custom/logo laminates.

## SOLID SURFACE OPTIONS

All standard colors are listed below. Call for more information.

Glacier White	Linen
Cameo White	Antarctica
Bisque	

## SEE TABLES SECTION FOR SOFT EDGE, VINYL AND LAMINATE MATERIALS INFORMATION