





Dalton is a traditional style dining chair with wood frame construction, featuring replaceable seats available in wood, fabric or vinyl.

- > Dining height
- > Solid beech construction with mortise and tenon joinery
- > Replaceable seats available in solid beech, fabric and vinyl
- > Covered by a 1-year warranty

Dalton small scale seating

Product Number	Product Description	Width	Depth	Height	Seat Width	Seat Depth	Seat Height	Arm Height	Unit Weight
7924344	Side Chair, Upholstered Seat	18"	22"	35"	17.25"	17.25"	18"	-	18 lb.
7924354	Side Chair, All Wood	18"	22"	35"	17.25"	17.25"	18"	-	18 lb.

Wood Species

Beech

Legs and Rails

Legs are fabricated from 1- $\frac{1}{2}$ " x 1- $\frac{1}{2}$ " solid beech tapered to 1- $\frac{1}{4}$ " and plunge machined mortise joints to assure maximum strength. Stretchers are 1-1/4" x 3/4" solid beech with radius cut tenons to exactly match mortise for maximum joint integrity. All mortise and tenon joints shall be secured with PVA adhesive and blind pinned through each tenon. Seat support rails are 1-3/4" x 3/4" solid beech joined to front and back legs with mortise and tenon joints and PVA adhesive and blind pinned through each tenon. Seat support rail corner blocks are 1-5/8" x 1-5/8" glued and screwed to seat support rails.

Seat

Upholstered seat is ½" plywood fitted with 1" polyurethane foam 1.7 pound density, 50 ILD and 34 ounce fiber wrap. Cover is pleated at corners and secured with four screws through the front and back seat support rail corner blocks into the underside of the seat. Black cambric covers the underside of the upholstered seat.

Wood seat is 1-1/4" thick edge glued beech panels joined with PVA adhesive under pressure to provide maximum dimensional stability, and have a machine shaped contour surface. Seat is secured with four screws through the front and back seat support rail corner blocks into the underside of the seat.

Back

Back support rails are 3-1/8" x 7/8" upper and 1-3/4" x 7/8" lower fabricated from solid beech joined to the back legs with 1-7/8" x 3/8" x 34" mortise and tenon joints and PVA adhesive and blind pinned through each tenon. Back slats are 1-1/8" x 3/4" solid beech joined to upper and lower back support rails with mortise and tenon joints and PVA adhesive.

Glides

The bottom of each leg is fitted with a spiral single prong nylon glide for use on all floor surfaces.

Finish Materials & Methods

All wood surfaces are finished with liquid polyurethane and polyurethane compatible stains and sealer. Surfaces are hand sanded and machine sanded with #180 and then #220 grit sandpaper. Surfaces receive a first base coat of polyurethane sealer to condition wood pores then tinted with a coat of hand-rubbed stain. A final finish sanding with #600 grit sand paper is followed with a second clear top coat of polyurethane finish material

Customer's Own Material is estimated yardage based on 54" wide, solid, non-directional fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to Sauder Education to determine actual yardage needed and any additional upcharge.

Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

Warranty

Chairs are warranted against defects in materials and workmanship for a period of 1 year from date of delivery. Please refer to our written warranty

Note

Fabrics and Finishes shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any fabric or finish.











